

001070" 06E0T960

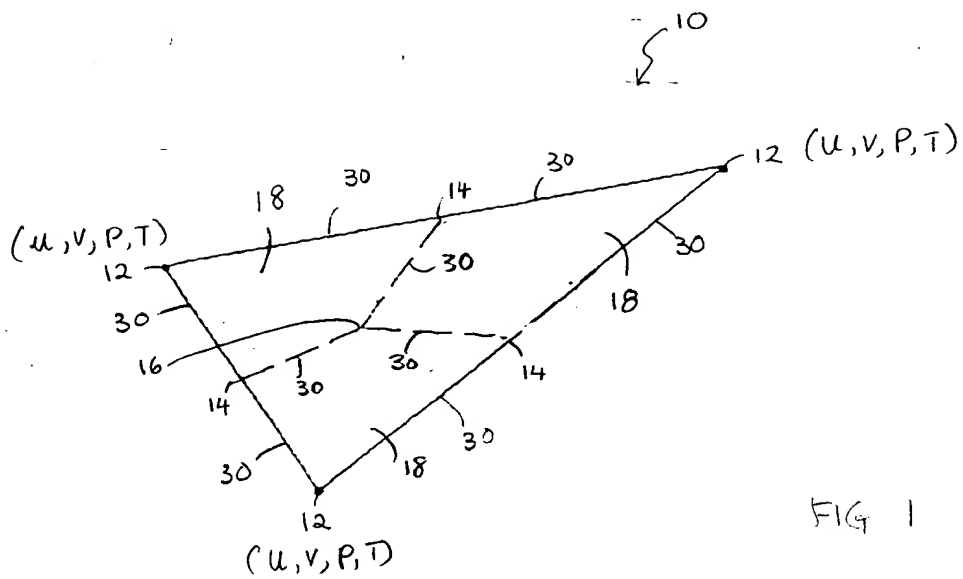


FIG 1

007020" 06E07960

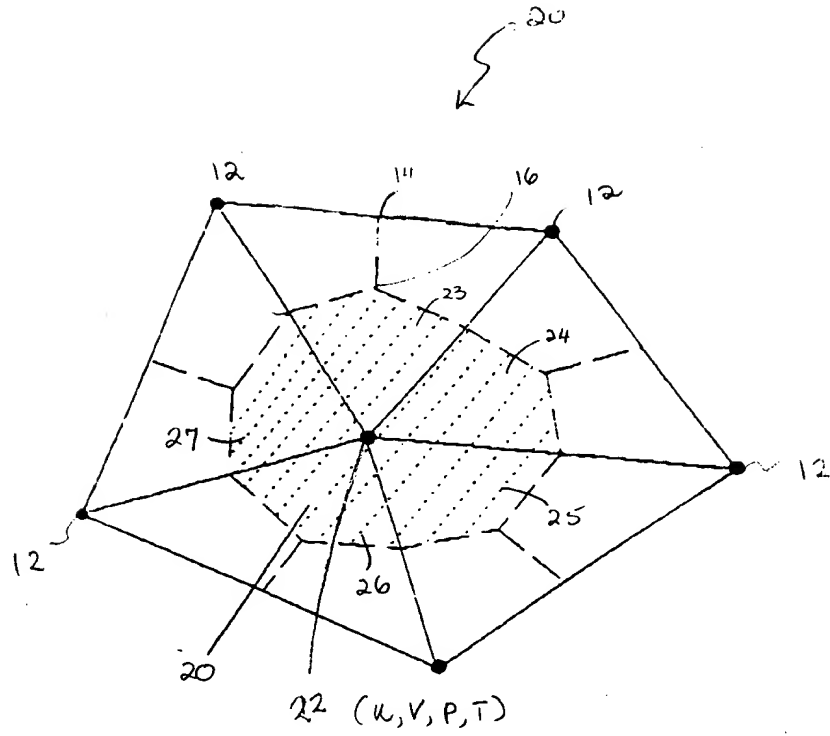


FIG. 2.

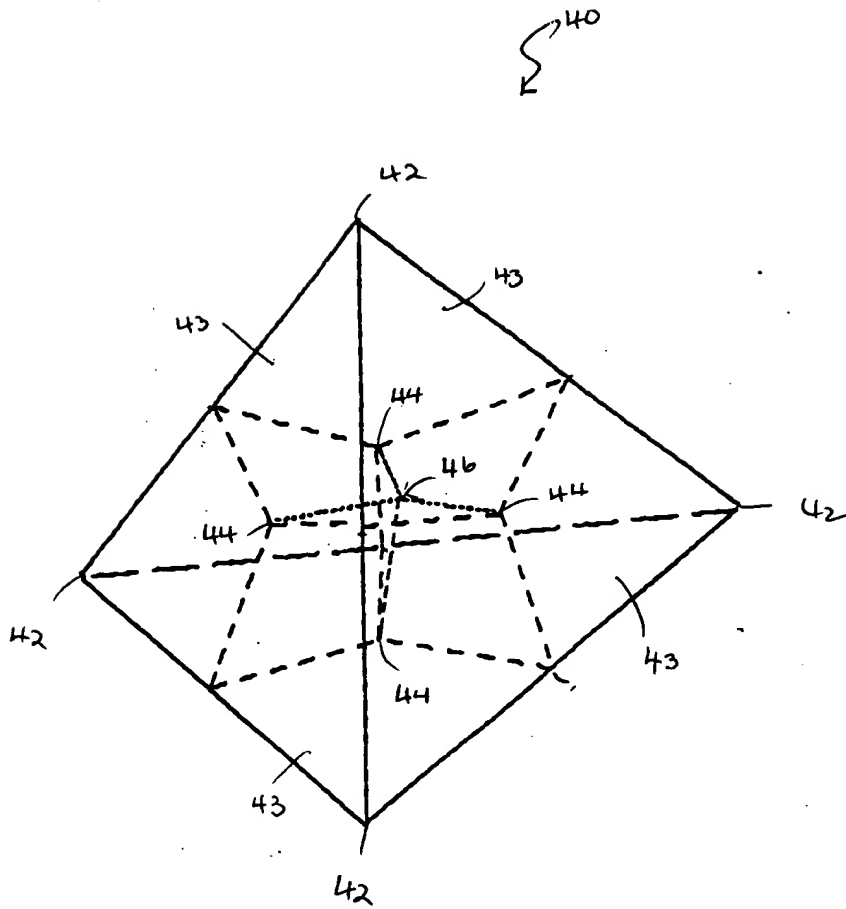


FIG. 3

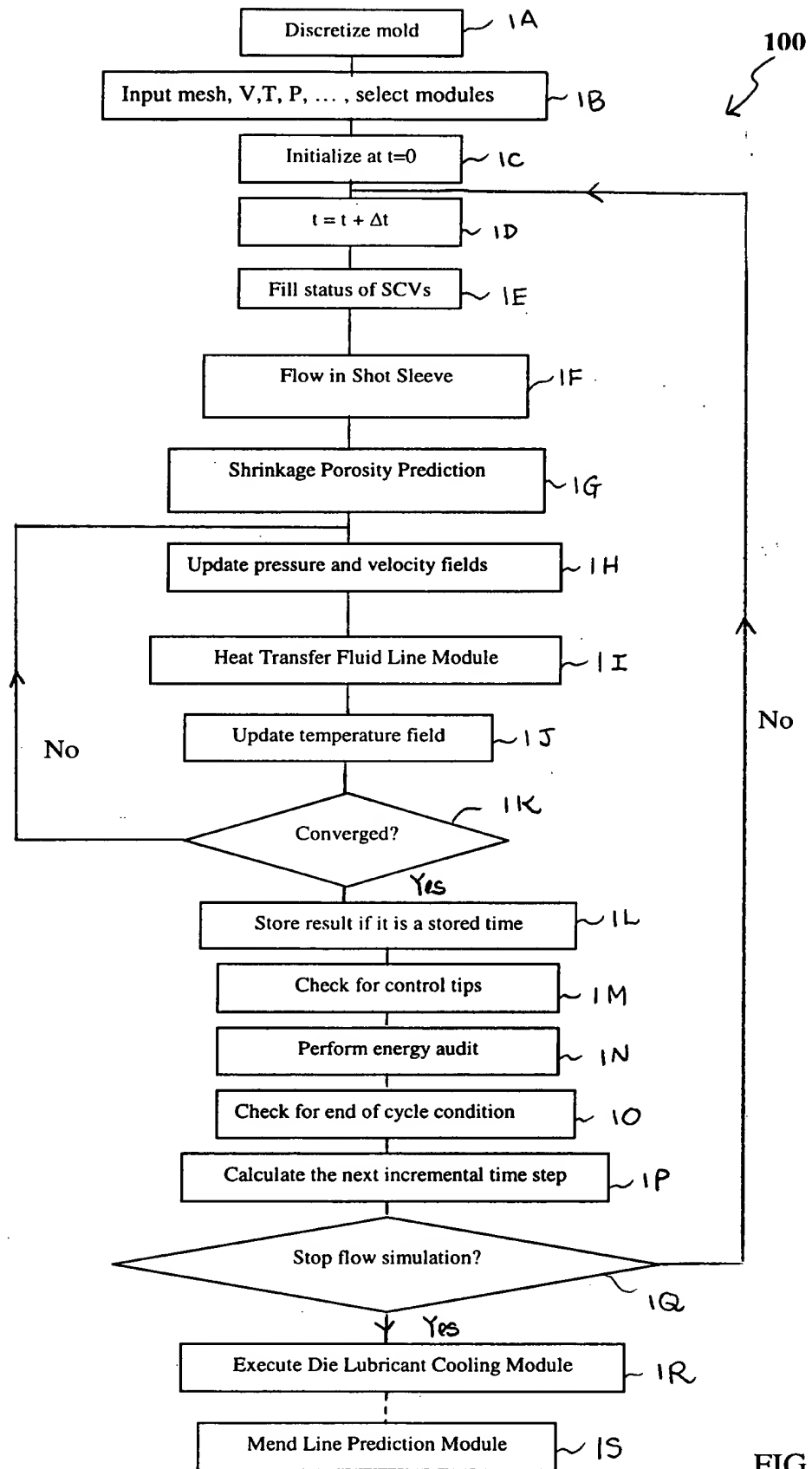


FIG. 4

[illegible]

SHRINKAGE POROSITY PREDICTION MODULE

300

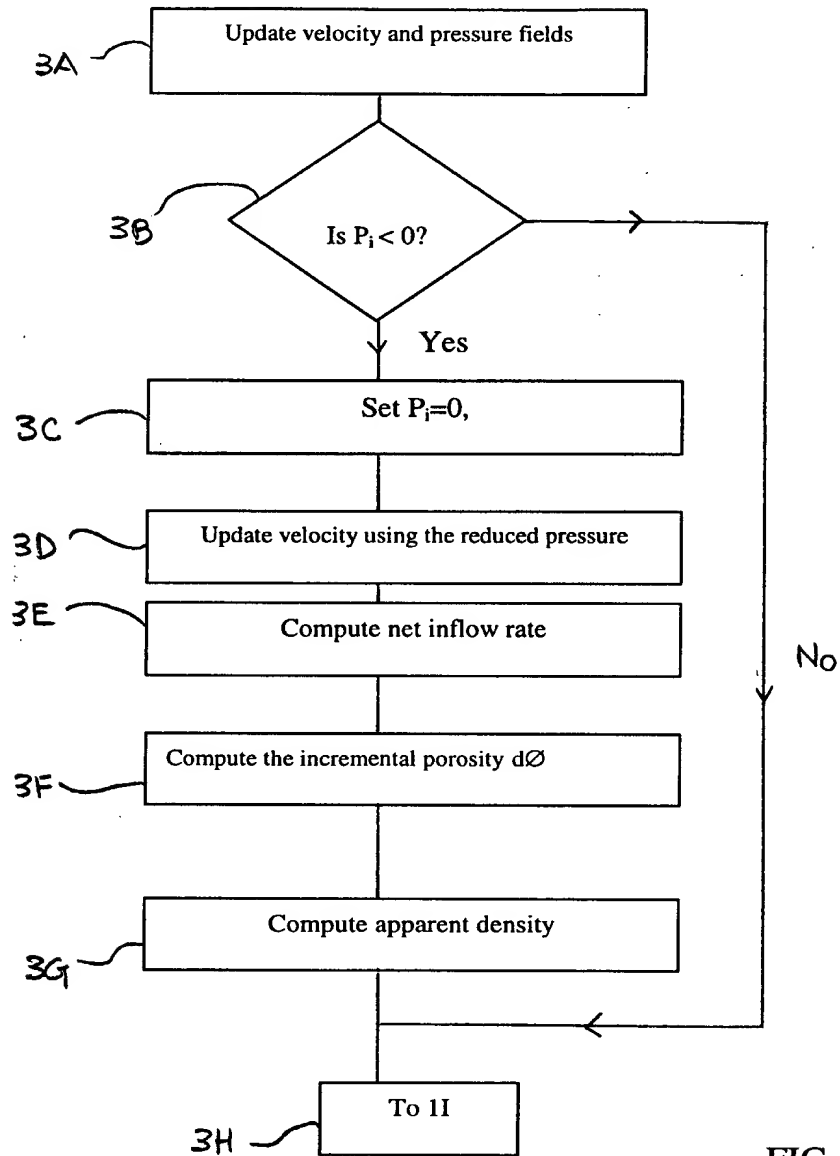


FIG. 6

001020" 06E0T960

007020 06E0F960

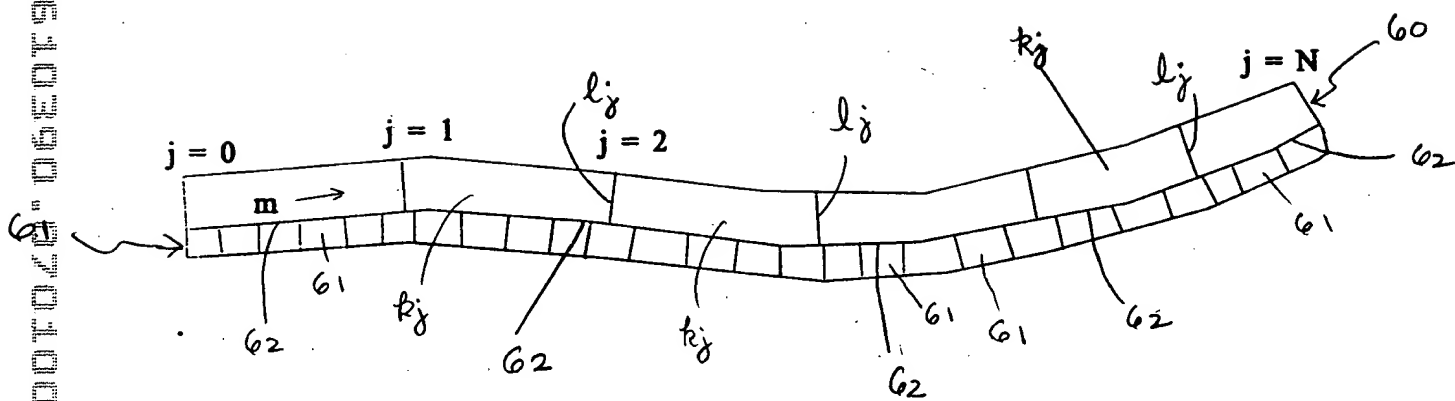


FIG. 7.

HEAT TRANSFER FLUID LINE MODULE

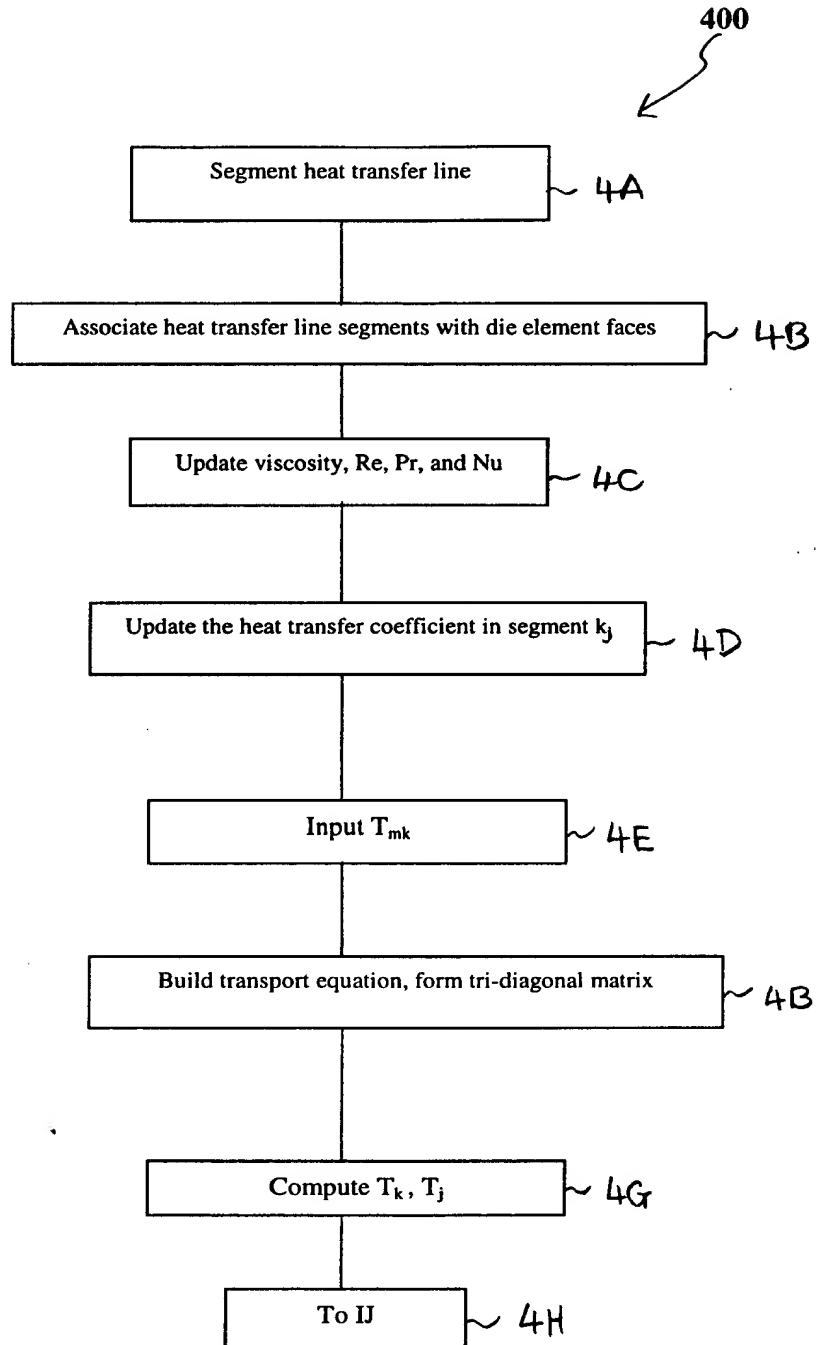


FIG. 8

DIE LUBRICANT COOLING MODULE

500

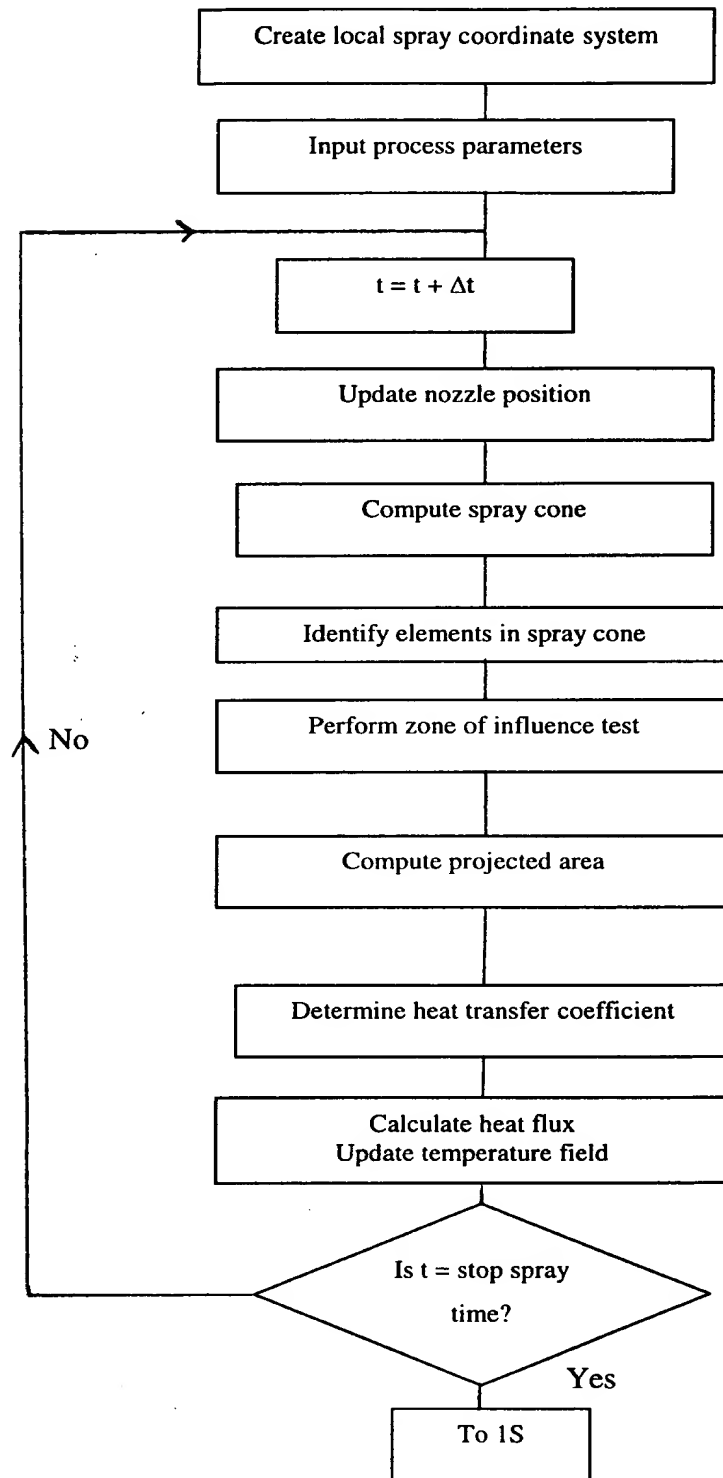


FIG. 9

MEND LINE PREDICTION MODULE

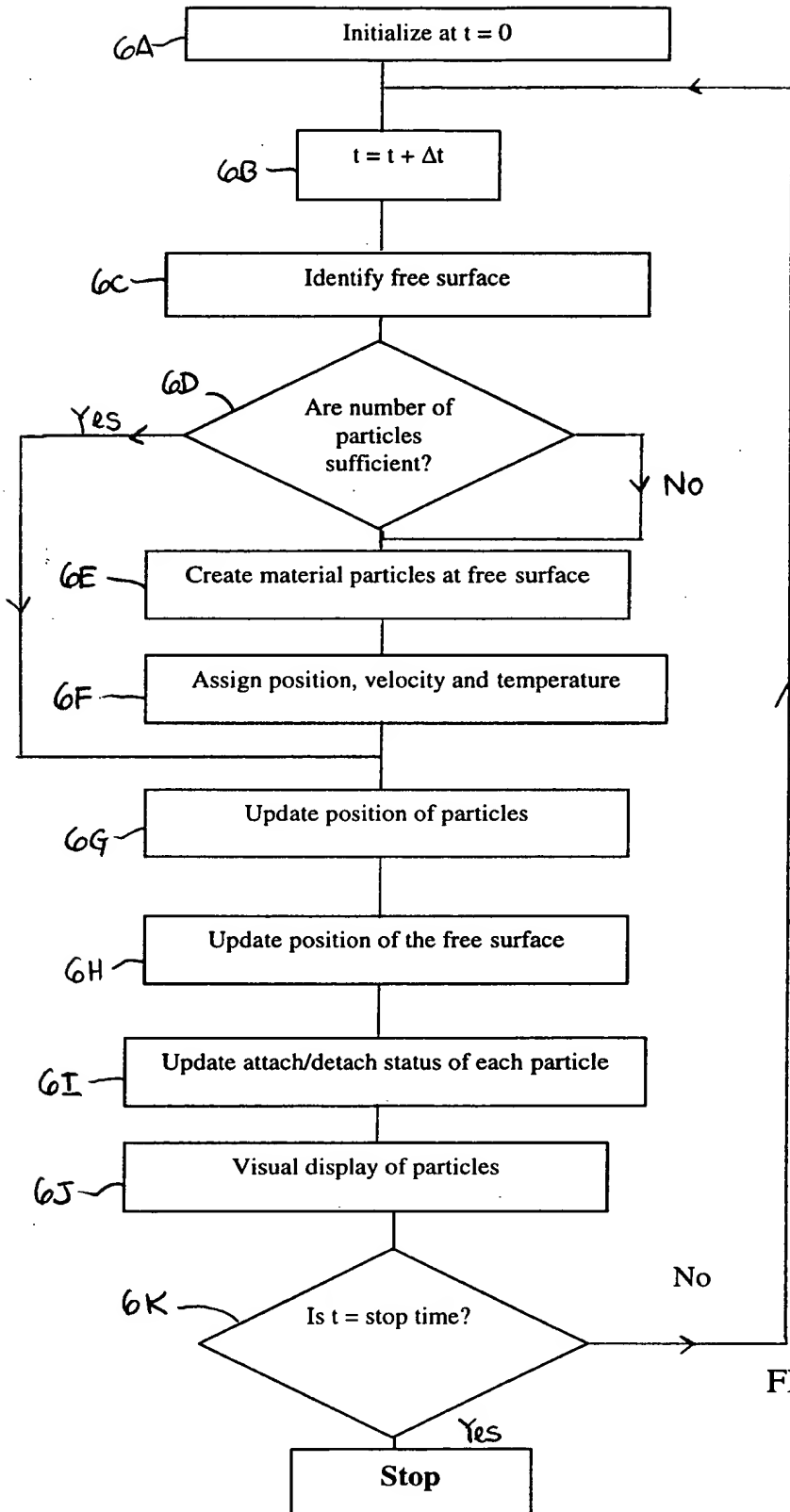


FIG. 10